

INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM ANNUAL PERFORMANCE REPORT

State Form 53475 (R5 / 2-17)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT
ENVIRONMENTAL STEWARDSHIP PROGRAM

Indiana Department of Environmental Management Office of Program Support

MC 64-00, Room IGCN 1316 100 North Senate Avenue Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 FAX: (317) 233-5627

E-mail: esp@idem,IN.gov

Please use this form if you are a member of the Indiana Environmental Stewardship Program (ESP) to report on progress toward objectives and targets AND certify ESP requirements continue to be achieved. Indiana ESP facilities must submit an Annual Performance Report (APR) by April 1st of every year, for each calendar year in which the entity has been a member for at least three (3) full months. Membership terms are renewed every four (4) years through submitting your APR. Your APR should be reviewed and signed by a senior manager at your facility prior to submittal. Once signed, e-mail the APR to IDEM at esp@idem.IN.gov. Please do not include any confidential business information in your annual performance report. Public access laws require IDEM to make the APR publicly available, which may include posting all portions of your report on the Indiana ESP Web site. If you have any questions, please contact IDEM at esp@idem.IN.gov or (800) 988-7901.

SECTION A	FACILITY INFORMATION	
Name of facility No-Sag Products, Leggett & Pla	tt Incorporated	
Name of parent company (<i>if applicable</i>) Leggett & Platt Incorporated		
Street address (number and street) 2225 Production Road		
City / State / ZIP code Kendallville, IN 46755		
Website of facility / company www.leggett.com		
	CONTACT INFORMATION	
Name of Contact (Mr. / Mrs. / Ms. / Dr.) Mr. Russell Dunton		Title General Manager
Telephone number (260) 347-2600, ext. 204	FAX number (260) 3474764	E-mail address russ.dunton@leggett.com
Mailing address (if different from facility addr	ress)	
City / State / ZIP Code		
	REPORTING PERIOD	
Reporting period dates (mm/dd/yyyy – mm/d		
 1a. Is this the fourth Annual Performance F ☐ Yes—If yes, answer question 1b. ☑ No—If no, skip to the "Change in In 		
☐ Yes—If yes, please complete all se	vironmental Stewardship Program membership? ctions of this annual report. ions of this annual report except for Section F.	
	CHANGE IN INFORMATION	
changes or additions to your facility's list of p	products or activities?	what your facility does or makes. Have there been any
☐ Yes—If yes, please describe th	em:	
☑ No		
SECTION B Why do we need this information?	PUBLIC OUTREACH AND PERFORMANC	
IDEM needs to know how environmental info public.	ormation was shared with the	What do you need to do? Describe how the facility has shared and plans to share environmental information.
		interact with the community on environmental issues and to ion, Indiana / classroom segment on environmental.
Please indicate which of the following metho as many as appropriate.		ial Performance Report available to the public. Please check
☐ Web site (http://www.) Open house 🗹 Meetings 🗌	Press releases

SECTION C

ENVIRONMENTAL MANAGEMENT SYSTEM ASSESSMENT

Why do we need this information?

What do you need to do?

crite		premented an EMS that meets certain 1001 EMS Lead Auditor at least every ssess the EMS	about your EMS.
1.		ent date that an ISO 14001 EMS Lead Auditor performed an EMS assessment at yo	our facility? <u>11/1</u> 5/2018
2.	_	nization of ISO 14001 EMS Lead Auditor who conducted the most recent EMS asso	
	American Hom	ne Furnishings Alliance (AHFA) Enhancing Furniture's Enviro	onmental Culture (EFEC)
3.		st recent EMS assessment performed by an ISO 14001 EMS Lead Auditor within the	e past thirty-six (36) months?
		s, skip to Question 4.	relities indicating whether or not your EMC
		please have your ISO 14001 EMS Lead Auditor complete and sign the following che s the listed criteria for ESP membership:	ecklist, indicating whether of flot your Elvis
	☐ Yes ☐ No	Evidence of senior management support, commitment, and approval.	
	Yes No	A written environmental policy directed toward compliance, pollution prevention, a	nd continuous improvement.
	☐ Yes ☐ No	Identification of the environmental aspects at the entity.	
	Yes No	Prioritization of the environmental aspects and a determination of those aspects denvironmental impacts and applicable laws and regulations.	eemed significant considering, at the minimum,
	Yes No	Established priorities, and environmental objectives and targets for continuous importance of compliance with applicable environmental laws, regulations, and perropeyond current legal requirements and specify the environmental media, types of implementation activities, and projected time frames.	nit conditions. Objectives and targets must go
	Yes No	An established community outreach mechanism that includes identifying and resp community of important matters that affect the community; and reporting on the Elenvironmental policy and significant aspects.	onding to community concerns; informing the MS, including reporting to the public on the
	☐ Yes ☐ No	Incorporation of environmental and pollution prevention planning in the development and modifications of existing processes.	ent of new products, processes, and services
	Yes No	Evidence of clear responsibility for implementation, training, monitoring, EMS main compliance with applicable environmental laws, regulations, and permit conditions	
	☐ Yes ☐ No	Documentation of the implementation procedures and the results of implementation	on.
	☐ Yes ☐ No	Appropriate written EMS procedures.	
	Yes No	An annual evaluation of the EMS with written results provided to senior managem	ent and affected employees.
	Signature of ISO 140	001 EMS Lead Auditor	Date (month, day, year)
4.	Were any deficiencie	es found during the most recent EMS assessment?	
	Yes—If yes	s, describe any deficiencies found and the corrective action taken to address each d	leficiency:
	√ No		
5.	☐ ISO 14001: ☐ ISO 14001: ☐ ESP Indepe	ol was used to perform the independent EMS assessment? :2015 Certified audit :2004 Certified audit endent Assessment Protocol ase specify): <u>AHF</u> A, EFEC	
6.	✓ Yes—If yes [[[to a recognized standard? s, what standard does the EMS follow (please provide a copy of the most recent cer ISO 14001:2015 ISO 14001:2004 Responsible Care EMS Responsible Care 14001	tificate)?
	∐ No		

SEC	CTION C	ENVIRONMENTAL	MANAGEN CONTIN		SESSMENT	
7.	When was the last Senior Mana Month / Year: 11/2018	- ·	npleted?			
		ame and title)? Randi Pree	ce, Envi	ronmental Au	ditor, L&P Inc).
8.			_			pections or site visits by regulatory
	Scope of the compliance a	udit: Environmental Con	npliance	<u> </u>		
	Month(s) / Year(s): 11/2	018				
		s) (e.g., facility staff, corporate, the				
9.	Explain the emergencies experi EMS effective? What changes,	enced within the facility during the if any, have been made to your	he past yea facility's en	r. Were the applica nergency or conting	able emergency an Jency plans?	d contingency plans detailed in the
10.	Has your facility corrected all in assessments?	stances of potential environmen	tal non-com	npliance and EMS n	on-conformance id	dentified during your audits and other
	Yes—If yes, briefly summari improvements made as a result compliance audit(s).	ze corrective actions taken and of of your EMS assessment(s) or	other	☐ No—If no, plea plans to correct th		☐ No such instances identified.
						
		· · · · · · · · · · · · · · · · · · ·				
Why This	CTION D do we need this information? information will help IDEM to eff	ectively manage the	IONAL INF	FORMATION	Answer t	What do you need to do? he questions as completely as possible.
Env	ironmental Stewardship Program In addition to ESP, please list e	•	r voluntary i	programs participate	ed in during the pa	est twelve (12) months.
	, , , , , , , , , , , , , , , , , , , ,		3 ,		5 1	,
2.	Has your facility taken advantage consider.	ge of any ESP incentives? If so,	please des	cribe the implemen	tation process and	f list additional benefits IDEM should
3.	If your facility was not registered has ESP been instrumental in a		or to becom	ing an ESP membe	r, has ESP helped	you to pursue registration? If so, how
Why Faci initia	TION E do we need this information? lities need to share the results of tive that was pursued during the rt cumulative program reduction	reporting period. IDEM needs to		Reference Se this section. S initiative you in	ction F for "Catego Summarize your fac dentified in the app	What do you need to do? ory" and "Indicator" options to complete cility's progress on achieving the plication or last year's APR. For 8-7901 or email esp@idem.IN.gov .
Initia	ative #1					
Cate	gory 1:	Baseline		Current		Cost Savings
Indic	eator 1:	(indicate measurement unit)	(indicate	measurement unit)		
Cale	ndar year	2014		2019		
Actu	al quantity (per year)	16,896,606,510	16,5	85,099,440		
Proc	luction unit (select one)	Earned Labor Hours Other specify (e.g. Ga			Production lbs.	
Production Quantity 18179529 29869942 NA			NA			
	nalization factor (Current year pr					
Norr	nalized quantity (Actual current y	ear quantity - Actual baseline c	quantity) x	Normalization factor		
	fly describe <i>how</i> you achieved im ng production oven controler, and				circumstances tha	t delayed progress.

SECTION E	ENVIRONMENTA	L IMPROVEMENT INITIATIVE R CONTINUED	RESULTS
Initiative #2			
Category 2:	Baseline	Current	Coat Savings
Indicator 2:	(indicate measurement unit)	(indicate measurement unit)	Cost Savings
Calendar year	2014	2018	
Actual quantity (per year)	98dBA	91dBA	
	Earned Labor Hours	Production units Production	duction lbs.
Production unit (select one)	Other specify (e.g. Gallo	ons, length, etc.)	<u> </u>
Production Quantity			NA NA
Normalization factor (Current year	r production ÷ Baseline year prod	luction)	
Normalized quantity (Actual curre	nt year quantity - Actual baseline	quantity) x Normalization factor	Г
, ,	d improvements for this environme er than manual stations, reducing n		circumstances that delayed progress.
Initiative #3			
Category 3:	Baseline (indicate measurement unit)	Current (indicate measurement unit)	Cost Savings
Calendar year			
Actual quantity (per year)			
Production unit (select one)	Earned Labor Hours Other specify (e.g. Gallo		luction lbs.
Production Quantity			NA
Normalization factor (Current year	r production ÷ Baseline year prod	fuction)	
Normalized quantity (Actual curre	nt year quantity - Actual baseline	quantity) x Normalization factor	r
Briefly describe how you achieved	I improvements for this environme	ental initiative or, if relevant, any c	circumstances that delayed progress.
	· 		
Briefly describe the impacts or	wastes eliminated resulting from the	ne environmental initiative(s). If m	nultiple initiatives, please indicate which specifically.
2. Are there other best management	ent practices (BMPs) you can shar	re correlating to your initiative(s)?	,
	sociated with the environmental im ple initiatives, please indicate whic		attained, please verify continued progress toward the
4. Please provide a narrative sum	mary of progress made toward <i>qu</i>	alitative, significant EMS objectiv	es and targets, if any.
5. Please list any state, U.S. EPA	, or other partnership programs to	which you are reporting this data	ı (e.g., Energy Star, Project XL).
6. Is your entity willing to share the Partners for Pollution Prevention		ative(s) and its best managemen Yes No	t practices (BMPs) at the ESP Annual Meeting and/or a

SECTION F

ENVIRONMENTAL IMPROVEMENT INITIATIVE

Why do we need this information? Facilities need to show they are committed to improving their environmental performance.

What do you need to do? Refer to the Environmental Performance Table and answer the following questions.

 Select the appropriate boxes in the following table to indicate the category and indicator(s) that represents the environmental improvement initiative selected by your facility. For the category and indicator selected, list the baseline year (e.g., 2015) and the future year (e.g., 2016). Next, list the baseline annual quantity (e.g., 5 tons) and future annual quantity (e.g., 2 tons) you are committing to achieve by the end of the future year.

Category	Indicator	Baseline Year 20 14	Future Year 20 19	Unit
☐ Material Procurement	☐ Recycled content			Pounds, tons
Material Procurement	☐ Hazardous/toxic components	·		Pounds, tons
Suppliers' Environmental Performance	☐ Specify indicator:			As specified for the particular indicator
	☐ Materials used			Pounds, tons
	☐ Hazardous materials used			Pounds, tons
☐ Material Use	Ozone depleting substances used			CFC-11 equivalent pounds
	☐ Total packaging materials used			Pounds, tons
☐ Water Use	☐ Total water used			Gallons
	☐ Electricity			kWh / MWh, Btu / MMBtu
	☐ Steam			kWh / MWh, gallons, ft ³
	☑ Natural gas	16896606510	hold with increased production	Btu / MMBtu
	Diesel		<u></u>	Gallons
	☐ Propane / LPG			Btu / MMBtu, gallons
☐ Energy Use	☐ Gasoline			Gallons
	☐ Solar			kWh / MWh
	□ Wind			kWh / MWh
	☐ Landfill gas			Btu / MMBtu
	☐ Combined heat and power			kWh / MWh, Btu / MMBtu
	Other:			
.	☐ Land and habitat conservation			Square feet, acres
│	☐ Community land revitalization			Square feet, acres
J. L.	☐ Total GHGs			MTCO2E
	□ VOCs			Pounds, tons
	□ NOx, SOx, PM _{2.5} , PM ₁₀ , or CO			Pounds, tons
☐ Air Emissions	☐ Air toxics			Pounds, tons
	□ Odor			European Odour Units
	☐ Radiation			Curies, Becquerels
	☐ Dust			Pounds, tons
	☐ COD or BOD			Pounds, tons
	☐ Toxics			Pounds, tons
FT Discharges to Mater	☐ Total suspended solids			Pounds, tons
Discharges to Water	□ Nutrients			Pounds, tons of N or P
	☐ Sediment from runoff			Pounds, tons
	☐ Pathogens			MPN/ml, CFU/ml
	☐ Landfill			Pounds, tons
☐ Non-hazardous Waste	☐ Incineration			Pounds, tons
☐ Hazardous Waste	☐ Reused/recycled off-site			Pounds, tons, gallons
	Other:			Pounds, tons, gallons
□ Noise	☑ Noise	98	91	dBA
☐ Vibration	☐ Vibration			Inches per second
	☐ Expected lifetime energy use			kWh / MWh, Btu / MMBtu
	☐ Expected lifetime water use			Gallons
☐ Products	☐ Expected lifetime waste to air, water, or land from product use			Pounds, tons
	☐ Waste to air, water, or land from disposal or recovery			Pounds, tons

2. If the environmental improvement initiative(s) will be <i>qualitative</i> in nature, please describe			
3. What activities or process changes do you plan to undertake at your facility to accomplish your initiative (e.g., technology changes in a particular process line, employee training)? Additional Automation, and Employee training 4. Does this initiative address a significant aspect in your EMS? Yes No—If no, please explain why you believe this indicator should be included as an environmental improvement initiative: CERTIFICATION AND PLEDGE On behalf of (name of facility) No-Sag Products L&P Inc. Locarify that the information contained in this Annual Performance Report and attachments is accurate to the best of my knowledge and that this facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with all applicable federal, state, and local environmental requirements, or has a corrective action program in place to attain compliance. We, No-Sag Products L&P Inc. , commit to maintaining the principles and goals outlined in our Environmental Management System for our facility's Indiana Environmental Stewardship Program status. We agree to strive for full compliance with all regulations promulgated by the U.S. EPA, state, or local jurisdictions. We agree to promote the Indiana Environmental Stewardship Program and to share our success stories with other facilities. We understand that we must meet the requirement of implementing one (1) new, independent environmental improvement initiative each year of membership (for a total of four (4) initiatives), that the Annual Performance Report must be submitted to IDEM by April 1 st of each year, and that we must reapply to the Indiana Environmental Stewardship Program every four (4) years. Lunderstand that the information provided in this Annual Performance Report will be public record. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is submitting this Annual Performance Report. Date (month, da		ENT INITIATIVE	
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Printed signature 04/25/19	signatory, and fully authorized to execute this statement on behalf of the corporation or other legal ent		-
	Signature /		
			er



INDIANA ENVIRONMENTAL STEWARDSHIP PROGRAM CHECKLIST FOR POTENTIAL REGULATORY INCENTIVES

State Form 53706 (R2 / 9-09)
INDIANA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT **ENVIRONMENTAL STEWARDSHIP PROGRAM**

Indiana Department of Environmental Management Office of Pollution Prevention and Technical Assistance 100 North Senate Avenue, Mail Code 64-00 Indianapolis, IN 46204-2251 Telephone: (800) 988-7901 Fax: (317) 233-5627 E-mall: esp@idem.in.gov

INSTRUCTIONS: As a member of the Indiana Department of Environmental Management's Environmental Stewardship Program (IDEM) ESP), your facility is eligible to receive extended regulatory incentives. Completing this checklist does not commit your facility to receiving such benefits nor does it limit the ablity to receive unchecked incentives in the future. IDEM will use this checklist to facilitate internal discussions with the appropriate IDEM staff. Please use the following checklist to indicate which regulatory incentive(s) your facility is interested in receiving and provide the requested information. IDEM will evaluate your request and will provide you with an e-mail summarizing your approved incentive(s) and any further action that is needed.

if you have questions, please contact IDEM at <u>esp@idem.in.gov</u> or 800-988-7901.
APPLICANT INFORMATION
Name of facility No-Sag Products, Leggett & Platt Incorporated
Facility location, street address 2225 Production Road
Facility location, city / State / ZIP code Kendaliville, IN 46755
Contact name Jason Maneke
Telephone number 800/345/0775
E-mail jason.maneke@leggett.com
OFFICE OF LAND QUALITY INCENTIVES
Advanced announcement of routine large quantity generator; small quantity generator; and treatment, storage, and disposal inspections
Assign the same Office of Land inspector for all inspections at this source Name of inspector
Assign the same Office of Land permit writer for all new and modified land permits at this source
Name of permit writer
Low priority for routine large quantity generator inspections
OFFICE OF AIR QUALITY INCENTIVES
Do you currently have a pending permit, permit modification, or renewal application with IDEM? ☐ Yes ☑ No If yes, who is the IDEM permit writer?
Advanced announcement of routine inspections
Alternative compliance or monitoring strategies
Permit number Parallel all and a standard and
Possible alternative strategies Alternative due date for certain quarterly or semi-annual reports
Permit number
Type of report and alternative due date
Assign the same inspector for all air inspections at this source
Name of Inspector
Assign the same permit writer for all new and modified air permits at this source Name of permit writer
Expedited permits including on-site pre-permit application meetings with the permit writer and compliance inspector, and post-application meetings with members if requested or necessary (must notify Office of Air Quality in advance to make use of this incentive)
Extend federally enforceable state operating permit (FESOP) renewal term to up to ten (10) years • Permit number
Extended minor source operating permit (MSOP) renewal term to up to ten (10) years
Permit number
Flexible permit language Permit number
Describe the types of operational situations that may benefit from flexible permit language and provide affected section of permit
Low routine inspection priority
Reduce reporting frequency from quarterly to semi-annual • Permit number
Streamline permit renewal application process for FESOP or Title V permit renewals
OFFICE OF WATER QUALITY INCENTIVES
Do you currently have a pending permit, permit modification, or renewal application with IDEM? ☑ Yes ☐ No אינערער באר אינערער באר אינערער אינערערער אינערערער אינערערער אינערערערערער אינערערערערערערערערערערערערערערערערערערער
☐ Ability to submit discharge monitoring reports (DMRs) annually PERMAT # INRX 00489
Permit number
Advanced announcement of routine inspections
Assign the same drinking water inspector for all future drinking water inspections at this source Name of inspector
Assign the same drinking water permit reviewer for all future permits and modifications

Assign the same national pollutant discharge elimination system (NPDES) inspector for all future NPDES inspections at this source Name of inspector
Assign the same NPDES permit writer for all future NPDES permits and modifications Name of permit writer
Exemption from submitting monthly monitoring reports (MMR) Permit number
Exemption from submitting monthly reports of operation (MRO) Permit number
Expedite drinking water permitting and well site selection approval for a permit submitted on (date) or for a planned permit submission on (date)
Flexible permit language Permit number
Describe the types of operational situations that may benefit from flexible permit language and provide affected section of permit Low priority for routine NPDES inspections
Reduction in NPDES permit sampling frequency
Permit number
Provide suggested frequency: Provide basis for proposed sampling frequency
Accelerate renewal of existing land application permit
Permit number Renewal date
Reports for the land application program submitted within sixty (60) days of the last day of each calendar month for the term of the permit Permit number
Streamline and expedite NPDES renewal application process Renewal date
Renewal date PARTICIPATION STATEMENT
On behalf of No-Sag Products, L&P Incorporated , I certify that:
I understand that completing this checklist does not commit my facility to receiving such benefits nor does it limit my ability to take advantage
of unchecked incentives in the future; I understand that completing this checklist does not afford my facility such incentives until IDEM provides me with written notice of the
approved request(s);
 I understand that IDEM approved incentives requiring a permit modification or administrative amendment is not put into effect until the modification or amendment is completed;
I understand that the incentives provided to ESP members may be revised by IDEM at any time;
I have read and agree to the terms and conditions for Application and Participation in ESP, as specified in the Indiana Environmental
Stewardship Program Guidelines and Application Instructions:
Stewardship Program Guidelines and Application Instructions; My facility has conducted an objective assessment of its compilance with all Federal, State, tribal, and local environmental requirements, and
My facility has conducted an objective assessment of its compilance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompilance;
 My facility has conducted an objective assessment of its compilance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompilance; My facility is, to the best of my knowledge and based on reasonable inquiry, currently in compilance with applicable Federal, State, tribal, and local environmental requirements; and,
 My facility has conducted an objective assessment of its compilance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompilance; My facility is, to the best of my knowledge and based on reasonable inquiry, currently in compilance with applicable Federal, State, tribal, and
 My facility has conducted an objective assessment of its compliance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompliance; My facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with applicable Federal, State, tribal, and local environmental requirements; and, I agree that IDEM's decision whether to approve my requested incentives is wholly discretionary, and I waive any right that may exist under any law to challenge IDEM's acceptance or denial of my requested incentives. I am the senior facility manager or authorized facility signatory.
 My facility has conducted an objective assessment of its compliance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompliance; My facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with applicable Federal, State, tribal, and local environmental requirements; and, I agree that IDEM's decision whether to approve my requested incentives is wholly discretionary, and I waive any right that may exist under any law to challenge IDEM's acceptance or denial of my requested incentives. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is a member of ESP.
 My facility has conducted an objective assessment of its compliance with all Federal, State, tribal, and local environmental requirements, and the facility has corrected all identified instances of potential or actual noncompliance; My facility is, to the best of my knowledge and based on reasonable inquiry, currently in compliance with applicable Federal, State, tribal, and local environmental requirements; and, I agree that IDEM's decision whether to approve my requested incentives is wholly discretionary, and I waive any right that may exist under any law to challenge IDEM's acceptance or denial of my requested incentives. I am the senior facility manager or authorized facility signatory, and fully authorized to execute this statement on behalf of the corporation or other legal entity whose facility is a member of ESP.
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